

# BIGLIA B658YB

**Category** Turning Machine

**Made** BIGLIA

**Type** CNC

**Model** B658YB

**Capacity** ø82/490x670 mm



## Technical specifications

<p><b>WORKING CAPACITY</b></p>	<p><b>CNC</b></p>	<p><b>MAIN SPINDLE</b></p>
<p><b>Max bar working diameter</b> 82 mm <b>Max turning diameter</b> 490 mm <b>Max working length</b> 670 mm</p>	<p><b>Notes</b> Manual Guide, SBS Sforzo utensile <b>CNC</b> Fanuc 18i-T</p>	<p><b>Max rotation speed</b> 3500 rpm <b>Spindle nose</b> ASA8" <b>Spindle hole</b> 91 mm <b>Internal bearing diameter</b> 140 mm <b>Max power</b> 22 Kw <b>Max torque</b> 539 Nm <b>Accuracy (C axis)</b> 0,001° <b>C axis speed</b> 100 Rpm</p>
<p><b>TAILSTOCK</b></p>	<p><b>TURRET 2</b></p>	<p><b>Machine total weight</b> 6300 Kg <b>Floor space</b> 4450x1900x2100 mm <b>Autocentering chuck</b> SMW Autoblok HFKS-2G-255-72-3 <b>Chip conveyor</b> Si <b>Coolant pump</b> CTS 10Bar <b>Bar feeder</b> interfaccia <b>Mist extractor</b> interfaccia</p>
<p><b>Taper</b> CM5 <b>Axis stroke B</b> 665 mm <b>Rapid feed B</b> 15 m/min</p>	<p><b>Positions number</b> 12 <b>Rotation time (1 pos)</b> 0,15 sec. <b>Number of driven stations</b> 12 <b>Driven tools speed</b> 4000 rpm <b>Driven tools power</b> 5,5 Kw <b>Driven tools torque</b> 70 Nm <b>Axis stroke X2</b> 255 mm <b>Rapid feed X2</b> 20 m/min <b>Axis stroke Z2</b> 670 mm <b>Rapid feed Z2</b> 24 m/min <b>Axis stroke Y2</b> 110 (+60/-50) mm <b>Rapid feed Y2</b> 7,5 m/min</p>	

### Gamba Macchine Srl

### Contacts

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