

BIGLIA B446Y

Category Turning Machine

Made BIGLIA

Type CNC

Model B446Y

Capacity ø45/230x320 mm



Technical specifications

MAIN SPINDLE

Max rotation speed 5000 rpm
Spindle nose ASA5"
Spindle hole 55 mm
Internal bearing diameter 80 mm
Max power 15 Kw
Accuracy (C axis) 0,001°
Notes Portapinzne Hainbuch

TURRET 3

Positions number 12
Rotation time (1 pos) 0,15 sec.
Number of driven stations 12
Driven tools speed 4000 rpm
Driven tools power 3,7 Kw
Axis stroke X3 170 mm
Rapid feed X3 18 m/min
Axis stroke Z3 400 mm
Rapid feed Z3 30 m/min

SUBSPINDLE

Max rotation speed 5000 rpm
Spindle nose ASA5"
Spindle hole 55 mm
Internal bearing diameter 80 mm
Max power 11 Kw
Accuracy (C axis) 0,001°
Automatic B axis positioning 420 mm
Rapid feed B 30 m/min

Machine total weight 7200 Kg
Floor space 4400x2150x2200 mm
Workpiece espulsion robot Workpiece unloading device with conveyor belt
Chip conveyor Si
Workpieces conveyor belt Yes
Tool presetter Marposs TT30
Coolant pump CTS 20Bar
Bar feeder LNS Hydrobar Sprint S3

TURRET 2

Positions number 12
Rotation time (1 pos) 0,15 sec.
Number of driven stations 12
Driven tools speed 4000 rpm
Driven tools power 3,7 Kw
Axis stroke X2 170 mm
Rapid feed X2 18 m/min
Axis stroke Z2 390 mm
Rapid feed Z2 30 m/min
Axis stroke Y2 90 [-40/+50] mm
Rapid feed Y2 9 m/min

Gamba Machine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

Contacts

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

Where we are

Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia



Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

+39 030 831096

Headquarter and Warehouse 1

Warehouse 2

C.F./R.I. 01581570171

+39 030 8913312

Via Artigiani, 32 - 25063

Via Caduti del lavoro 41, 25030

REA 248813 BS

offerte@gambamacchine.it

Gardone V.T. Brescia - Italia

Coccaglio Brescia - Italia

C.S. 802.165,00 €



Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

+39 030 831096

Headquarter and Warehouse 1

Warehouse 2

C.F./R.I. 01581570171

+39 030 8913312

Via Artigiani, 32 - 25063

Via Caduti del lavoro 41, 25030

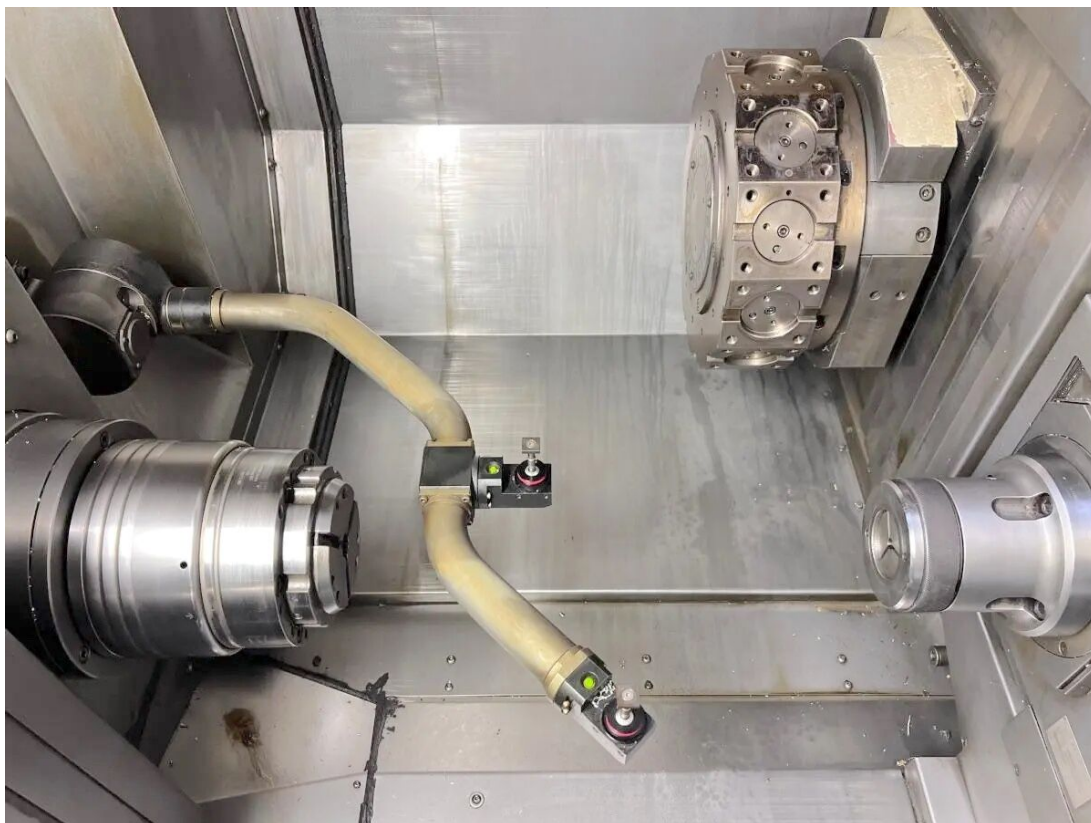
REA 248813 BS

offerte@gambamacchine.it

Gardone V.T. Brescia - Italia

Coccaglio Brescia - Italia

C.S. 802.165,00 €



Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

+39 030 831096

Headquarter and Warehouse 1

Warehouse 2

C.F./R.I. 01581570171

+39 030 8913312

Via Artigiani, 32 - 25063

Via Caduti del lavoro 41, 25030

REA 248813 BS

offerte@gambamacchine.it

Gardone V.T. Brescia - Italia

Coccaglio Brescia - Italia

C.S. 802.165,00 €



Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

+39 030 831096

Headquarter and Warehouse 1

Warehouse 2

C.F./R.I. 01581570171

+39 030 8913312

Via Artigiani, 32 - 25063

Via Caduti del lavoro 41, 25030

REA 248813 BS

offerte@gambamacchine.it

Gardone V.T. Brescia - Italia

Coccaglio Brescia - Italia

C.S. 802.165,00 €



Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

+39 030 831096

Headquarter and Warehouse 1

Warehouse 2

C.F./R.I. 01581570171

+39 030 8913312

Via Artigiani, 32 - 25063

Via Caduti del lavoro 41, 25030

REA 248813 BS

offerte@gambamacchine.it

Gardone V.T. Brescia - Italia

Coccaglio Brescia - Italia

C.S. 802.165,00 €



Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

Contacts

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

Where we are

Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia