

LIDKOPING 2 C

Category Grinding Machine

Type Centerless

Made LIDKOPING

Model 2C



Technical specifications

Gamba Macchine Srl

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

Contacts

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

Where we are

Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia

LIDKÖPING 7

STANDARD EQUIPMENT

- Everything specified in Items 1—13 on the facing page is included in the standard equipment.
- Electrical equipment, with free-standing cabinet, for the various starting and control equipments, complete with all motors, except the main motor and the coolant pump motor. The electric cabinet is provided with a control panel with start and stop buttons for motors, regulating wheel speed selector etc.
- Hydraulic unit: Free-standing unit comprising tank, motor and pump, and the necessary valves.
- Tool for locating the work blade during regrinding.
- Spanners and grease gun.
- Straight copying template for the grinding wheel.
- Straight copying template for the regulating wheel.

DATA

Capacity

Max. opening between row wheels	in 2.4	(mm 60)
Recommended working range	in .004—1	(mm 0.1—25)
Max. diameter for light work	in 2.4	(mm 60)
Recommended working range for bar grinding	in .004—5	(mm 0.1—12)
Max. length on infeed grinding	in 4.9	(mm 125)

Grinding wheel

Diameter of new wheel	in 12	(mm 305)
Diameter to which wheel can be worn down	in 7	(mm 175)
Width for through-feed grinding	in 4	(mm 102)
Max. width for infeed grinding	in 5	(mm 127)
Bore	in 5	(mm 127)
Peripheral speed	ft/min 5500—9000*	(m/s 28—45*)
Drive motor	kW 5.5—7.5	(hp 7.5—10)

Regulating wheel

Diameter of new wheel	in 10	(mm 254)
Diameter to which wheel can be worn down	in 7	(mm 175)
Width for through-feed grinding	in 4	(mm 102)
Max. width for infeed grinding	in 4.7	(mm 120)
Bore	in 5	(mm 127)
Speed (stepless variation)	r/min 0—205	

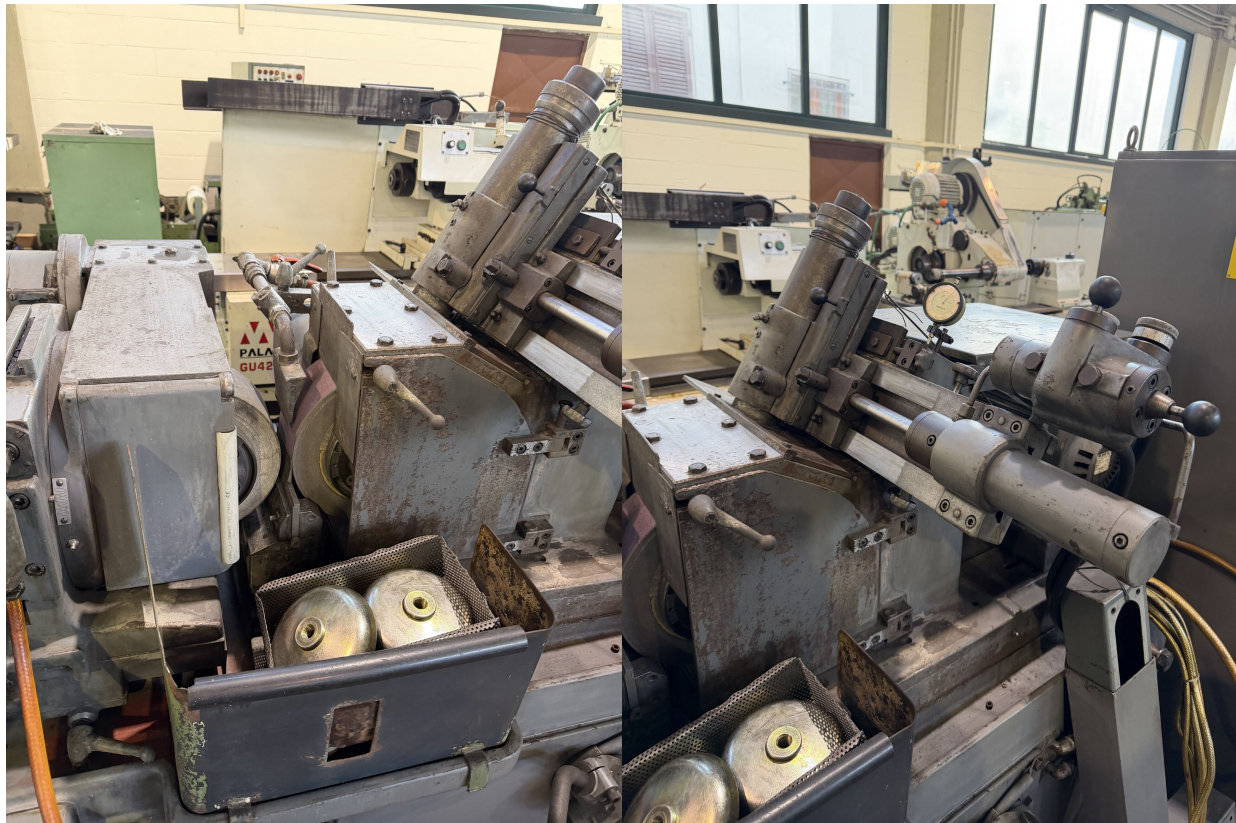
Coolant system

Volume of tank	Imp gal 77	(l 350)
Capacity of pump	Imp gal 13	(l/min 60)

Weights and measures

Height from floor to centre of spindles	in 39.5	(mm 1005)
Necessary floor space (inclusive control cabinet, hydraulic unit and normal coolant installation)	ft 8.5 x 8.6	(mm 2600 x 2600)
Net weight (inclusive control cabinet, hydraulic unit and other standard equipment)	lbs 5,400	(kg 2900)
Gross weight (inclusive crating)	lbs 8,400	(kg 3850)
Shipping volume	cu ft 247	(cbm 7)

* Standard range. Can be increased to 46 m/s.
Since the machines are constantly being improved, we cannot be bound in every respect by the specifications and description given in this catalogue. Weights and dimensions are only approximate.



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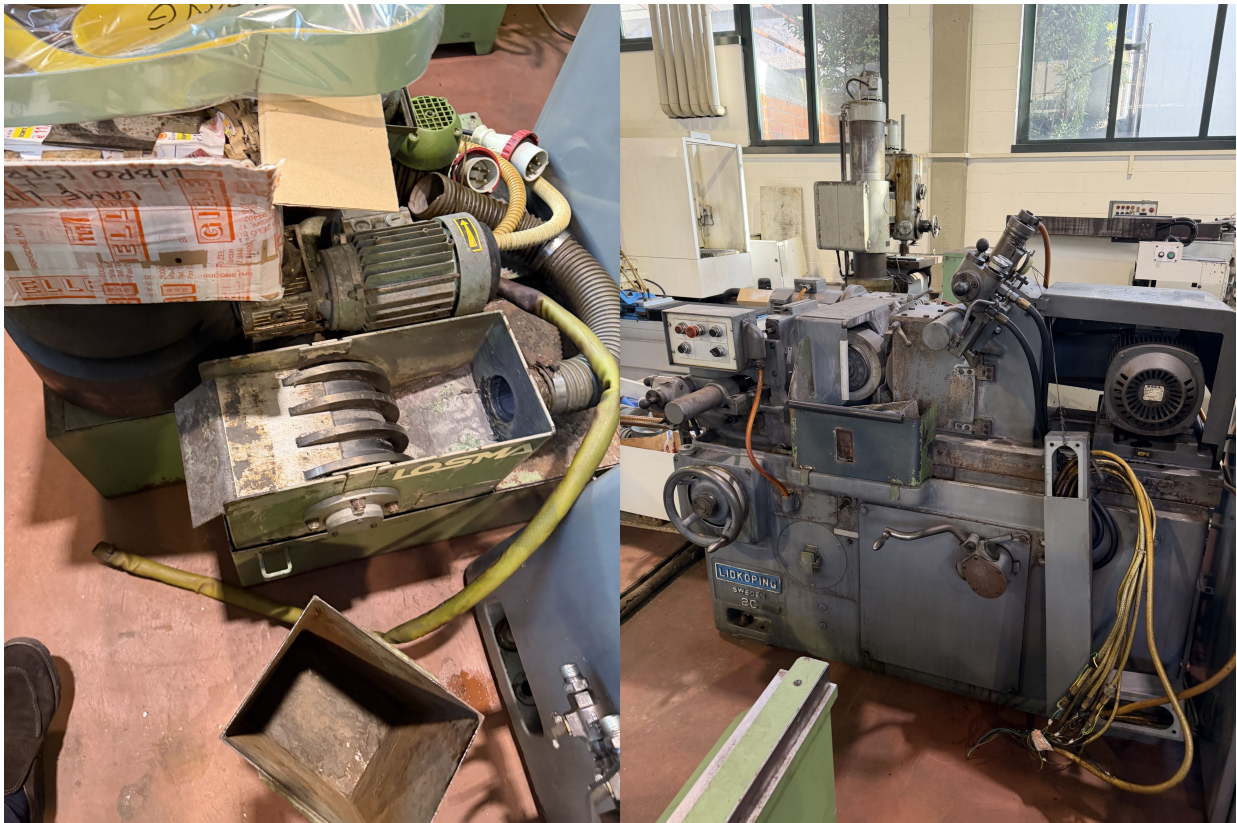
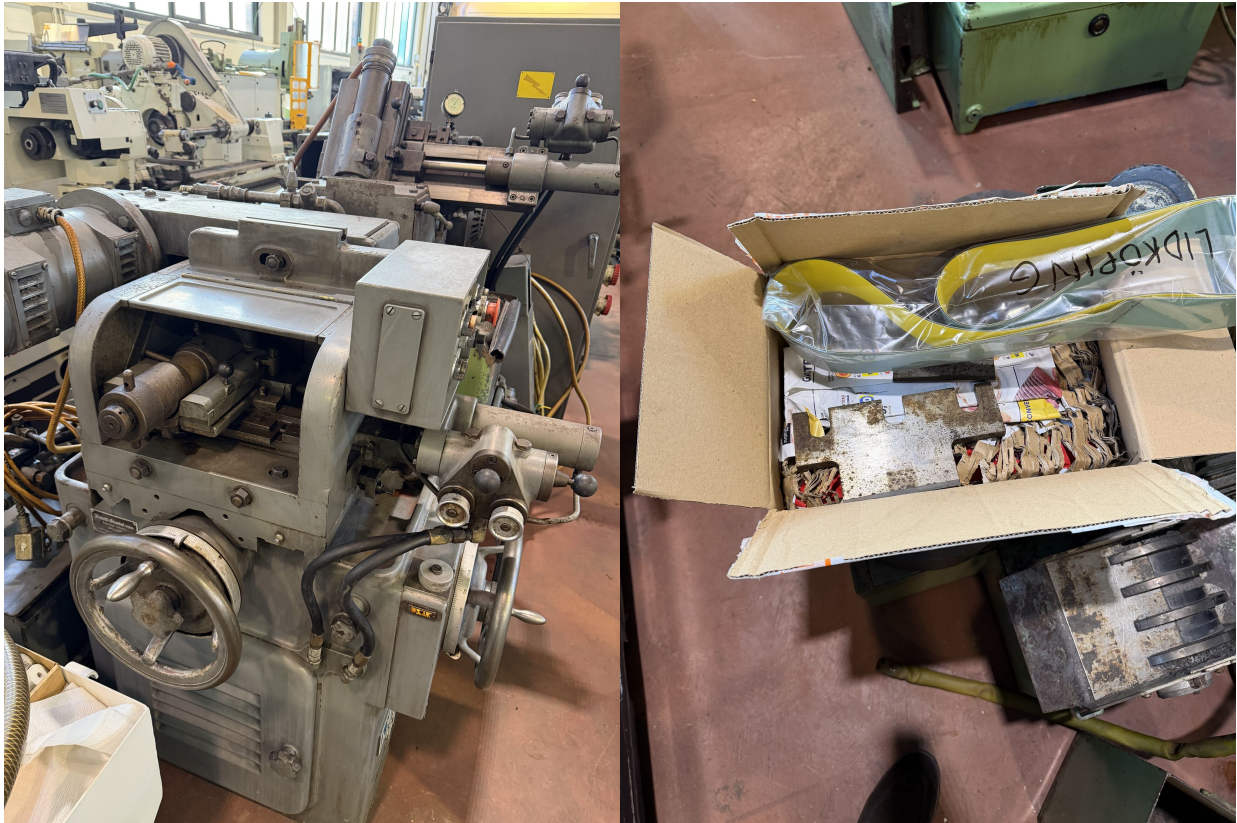
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