

IMSA MF1000BBL

Category Drilling machine
Type for deep holes for moulds

Made IMSA
Model MF1000BBL

Capacity ø5-40x1000mm (1650x1000x500+380(milling)/1000(drilling) mm



Technical specifications

WORKING CAPACITY

Longitudinal (X) 1650 mm
Vertical (Y) 1000 mm
Cross (Z) 380 mm
Profondità di foratura (V) 1000 mm
Piece approchement (W) 500 mm
Inclinazione Testa di foratura (C) +/- 20°
Table rotation (B) 360.000x0,001°

Spindle power 9 Kw
Rotating speed 2000 Rpm
Inclinazione Testa di fresatura (C) +/- 20°

TABLE

Surface 1500x1200 mm
Accuracy (B axis) 0,001°
Capacity 12.000 (18.000 statici) Kg

CNC

CNC SELCA 4045PD
Drives SIEMENS SINUMERIK

FEEDS

Rapid X 10 m/min
Rapid Y 10 m/min
Rapid Z 10 m/min
Rapid V 10 m/min

SISTEMA REFRIGERANTE

Pressione 40 Bar

Machine weight 20.000kg
Floor space 4100x5800x3300 mm
Chiller si
Chip conveyor si
Housing completa con portellone frontale e laterale

UNITÀ DI FORATURA

Diametro min-max dal pieno 5-40 mm
Rotating speed 4200 Rpm
Spindle power 9 Kw
Inclinazione Testa di foratura (C) +/- 20°
Notes 50 Bar CTS

ATC FRESATURA

Positions 20
Tool taper ISO40

Gamba Macchine Srl

Contacts

Where we are

V.A.T. IT00639540988

C.F./R.I. 01581570171

REA 248813 BS

C.S. 802.165,00 €

+39 030 831096

+39 030 8913312

offerte@gambamacchine.it

Headquarter and Warehouse 1

Via Artigiani, 32 - 25063

Gardone V.T. Brescia - Italia

Warehouse 2

Via Caduti del lavoro 41, 25030

Coccaglio Brescia - Italia



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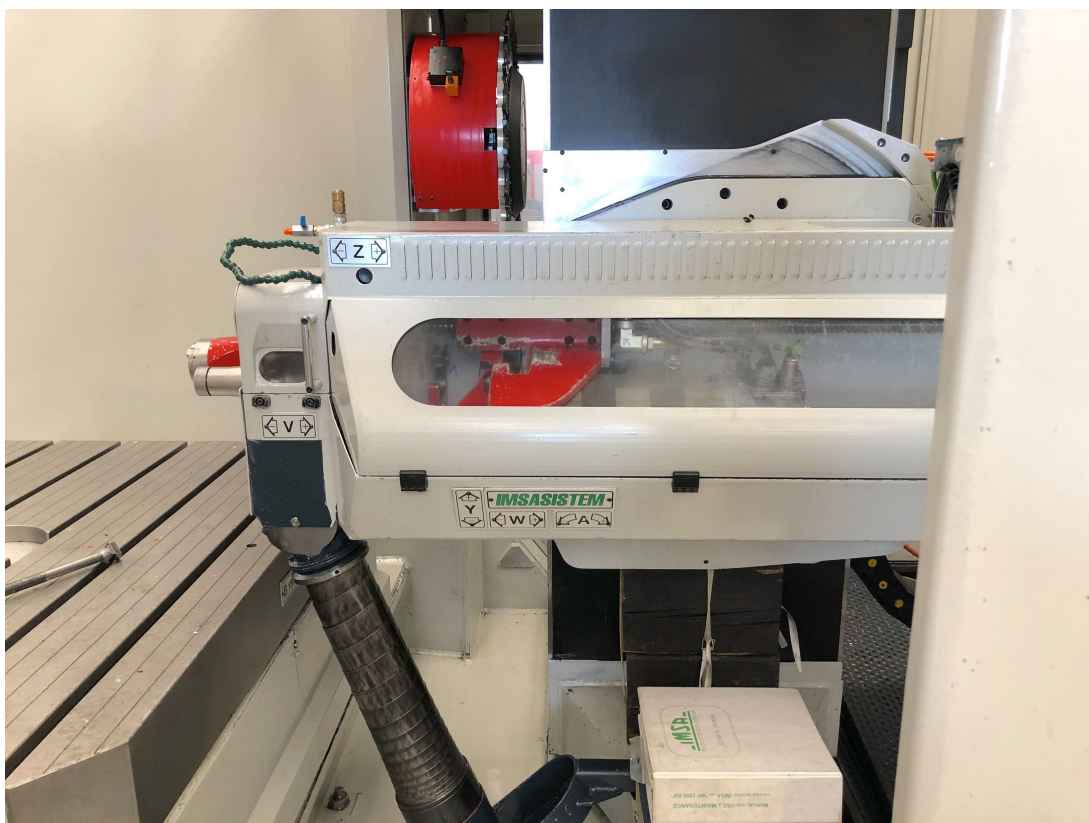
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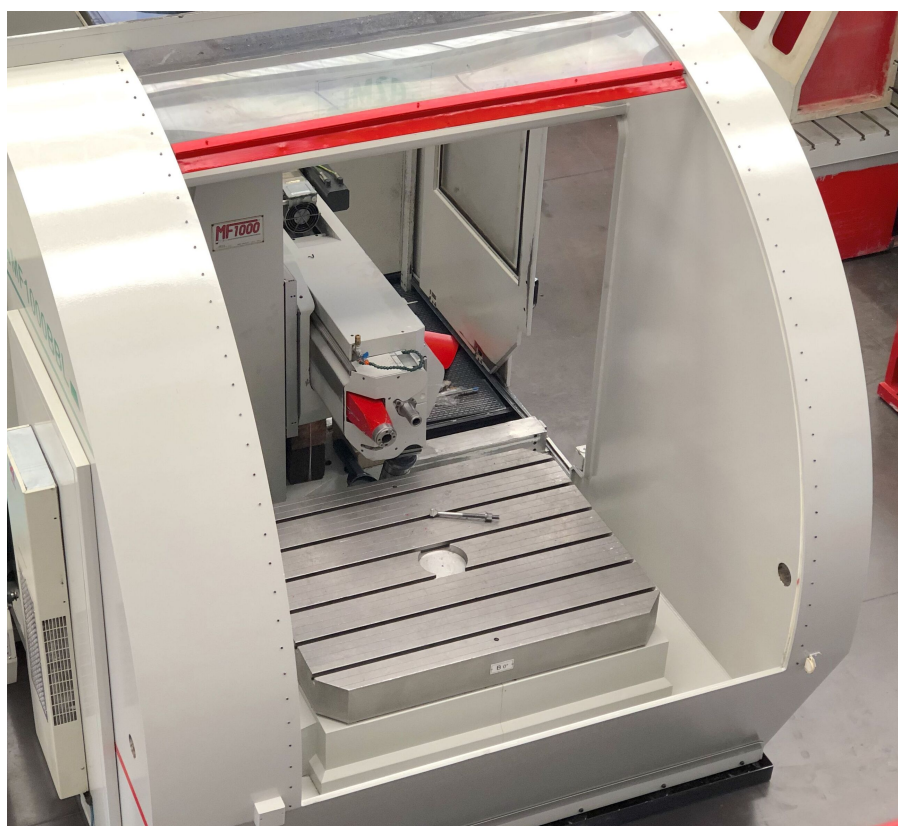
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